

#### ICH GL Update: M4Q (R2) Expectations from an Industry Point of View

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## Outline



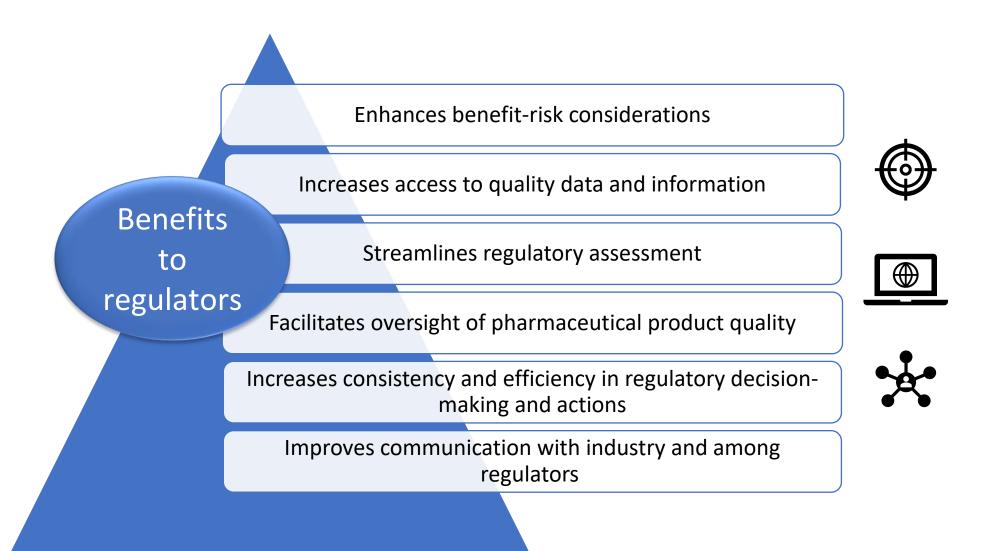
- Missions of Pharmaceutical Industry
- Benefits of Revised M4Q
- Industry Expectations
- Considerations as industry

## Missions of Pharmaceutical Industry

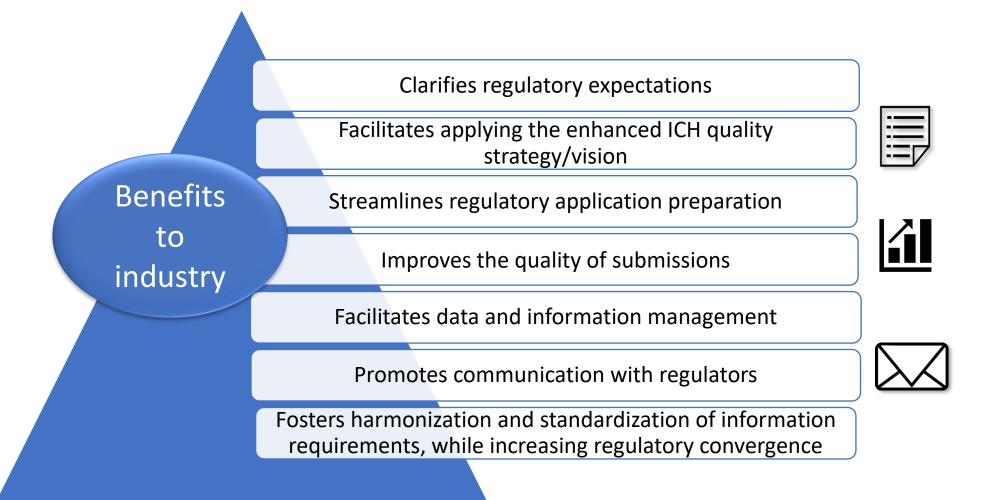
Five major missions of the pharmaceutical industry (by ChatGPT based AI):

- 1. Research and Development (<u>R&D</u>): Innovating and developing new drugs and therapies to address unmet medical needs and improve patient outcomes.
- **2. Regulatory** <u>Compliance</u>: Ensuring that all products meet safety, efficacy, and quality standards set by regulatory authorities to protect public health.
- **3.** <u>Access</u> to <u>Medications</u>: Working to improve access to essential medicines for patients globally, especially in underserved populations.
- **4.** <u>Sustainability</u> and Ethical Practices: Committing to ethical practices in drug manufacturing and distribution, as well as promoting environmental sustainability in operations.
- **5.** <u>**Patient</u></u> <b>Education and Support**: Providing information and resources to help patients understand their medications and manage their health conditions effectively.</u>









Benefits to Patients and Consumers M4Q(R2) guideline would speed up patients and consumers' access to pharmaceuticals



**JPMA** 

## Industry Expectations for M4Q (R2)

- 1. Global harmonisation of CMC documents and submission
- 2. Risk-based principles focusing on critical quality elements
- 3. Efficient/Minimum post approval change management
- 4. Compatible with new product modalities and new technologies



- 1. Global harmonisation of CMC documents and submission
  - One core dossier with minimum regional amendment
  - Facilitates simultaneous submission worldwide



# Industry Expectations for M4Q (R2)

- 2. Risk-based principles focusing on critical quality elements
- 3. Efficient/Minimum post approval change management
  - Benefit from Core Quality Information (CQI) and Development Summary and Justification (DSJ) sections

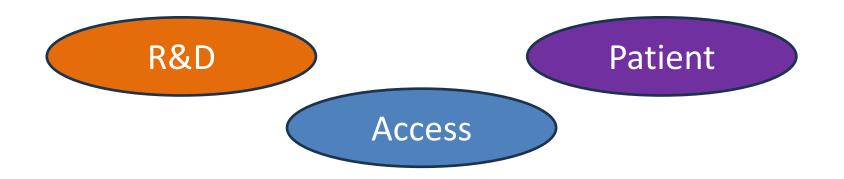
**Sustainability** 

Post approval changes can focus on CQI



# Industry Expectations for M4Q (R2)

- 4. Compatible with new product modalities and new technologies
  - Facilitates submission of new modalities and technologies





- Internal information/document management system(s)
- CTD preparation process to realize simultaneous submissions worldwide
- How to utilize Al/automation from data/report to prepare CTD
- How will M4Q (R2) be implemented in Japan?
- How will the Approval Application Form in Japan be handled?

### Implementing M4Q(R2)





Implementing M4Q(R2) will take dedication and resources, but the effort we put in today will build the efficiencies of tomorrow--creating a faster, more reliable pathway for patients.

#### Acknowledgements



- ICH M4Q(R2) EWG
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# Thank you!

Hiroshi Ohtsuka (JPMA, Bayer Yakuhin Ltd.)