



Apples and Oranges,- case studies on similarity, comparability and equivalence regarding potency determination

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In potency determination (analytics in general), we are always comparing



- Sample A
- Method A
- Analytical result
- Method condition A
 - Ready-to-Use
 - Cell-line A
 - Robot
 -
 - Old Ref.Standard
 -
 - A

VS.

- Sample B
- Method B
- Specification
- Method condition B
 - Cells in Culture
 - Cell-line B
 - Manual
 -
- New Ref.Standard
-
- B



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Comparison as basis for informed decisions



VS.



Our approach: how we compare depends on
the actual question to be answered (goal of the comparison)
and the type of objects to be compared
→ ***focus more on science or statistic***

Key-question: what is *similar enough*, what is a *meaningful difference*?
how much blur is acceptable?
what can happen?

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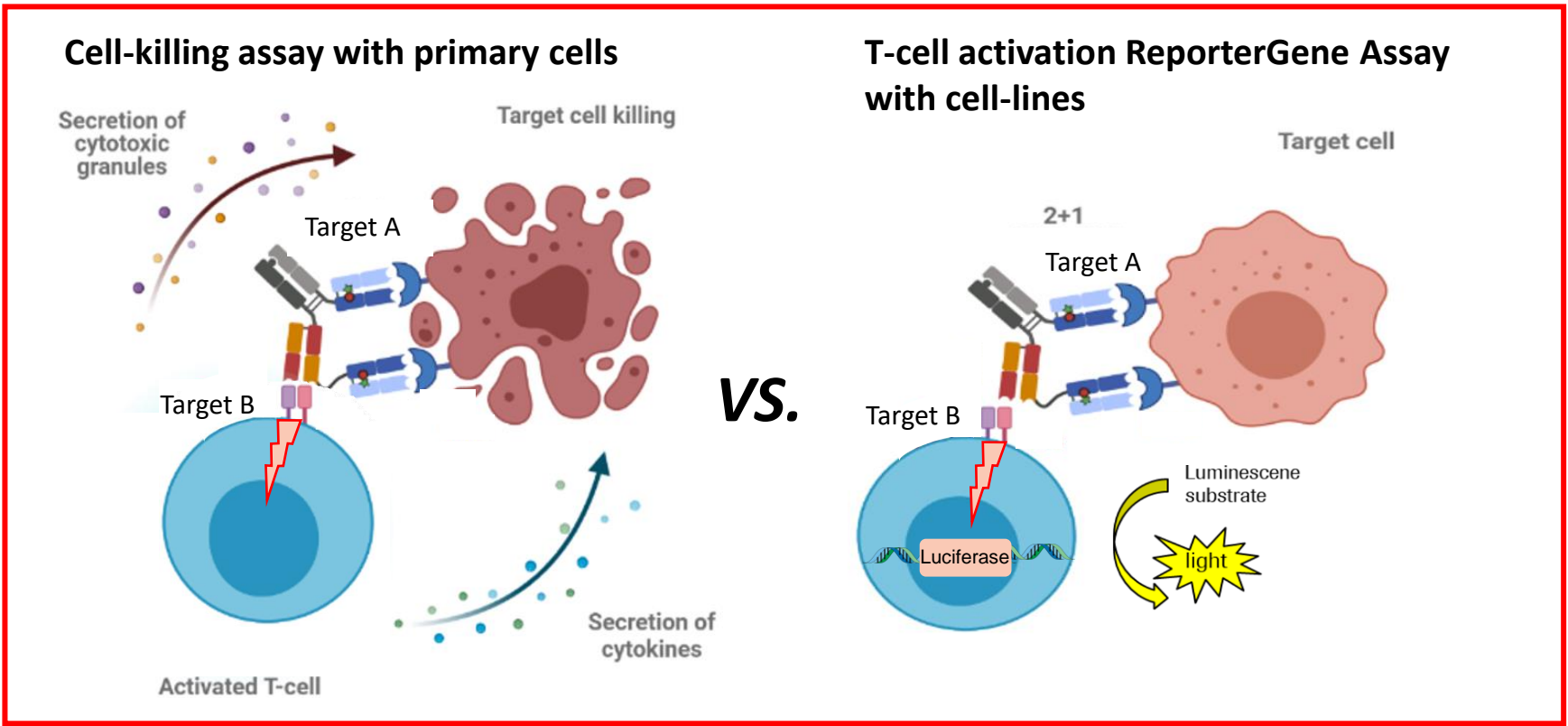
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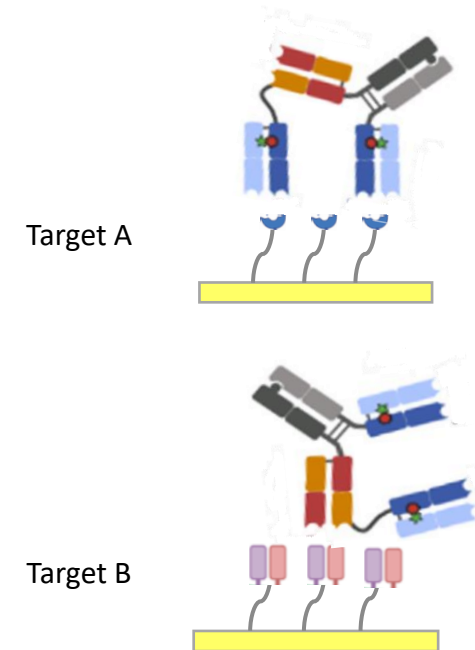


Comparing different types of assays

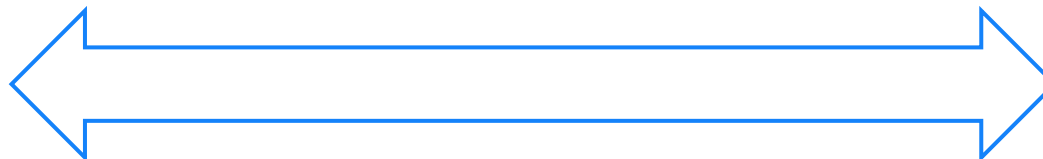
Bispecific Mab (2+1-format), MoA = target-cell killing & T-cell activation



Target-binding by SPR



relation to clinical effect/
MoA-reflectiveness



technical QC suitability

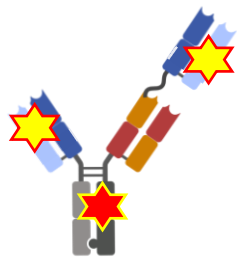
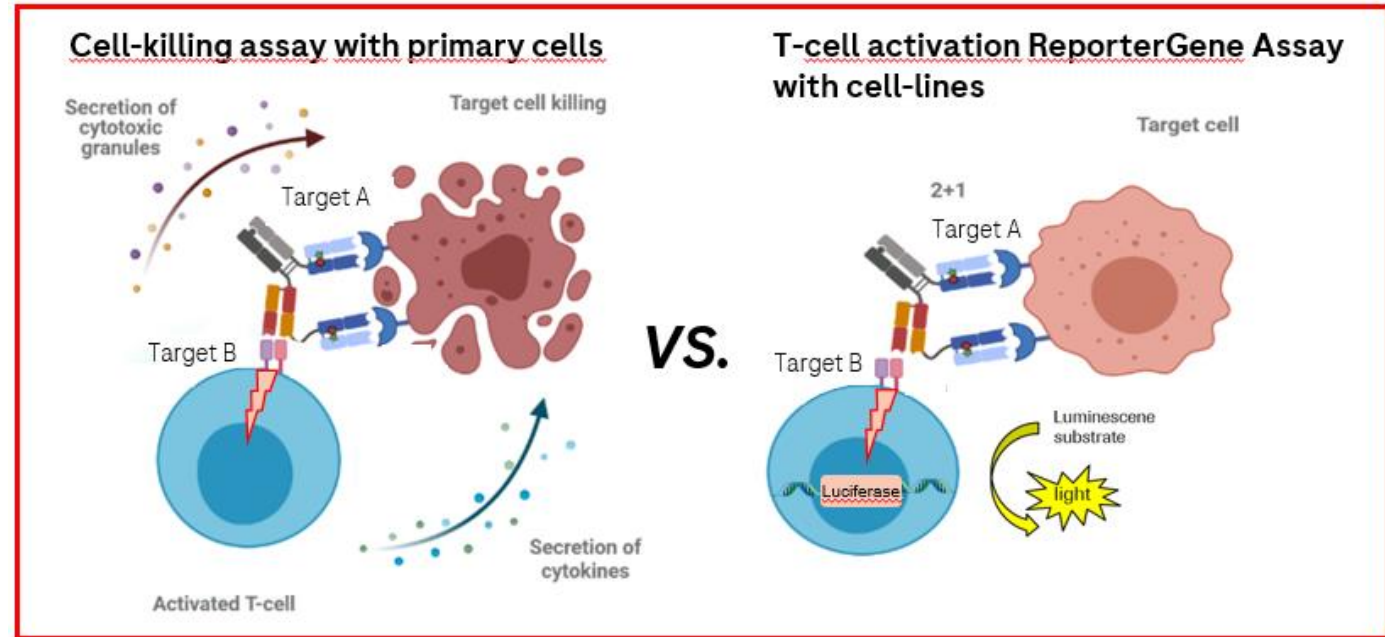
comparing different types of assays

Example: **Assays based on primary cells vs. cell line-based ReporterGene Assay (RGA)**

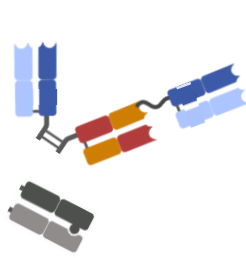
The actual question: is the cell-line based assay MoA-reflective, i.e. is what it displays relevant for the patient?

Approach: test sample panel in both assays and compare

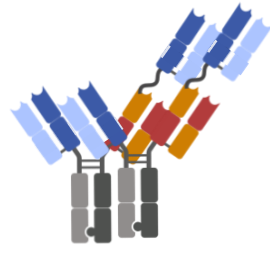
Which samples? With spiking-samples (50%..150% RS) you just learn about method capabilities
 → use «real» (stab, CQA,...) samples, as they are more relevant for the patient



Oxidations, deamidations



Fragments



Aggregates

,....

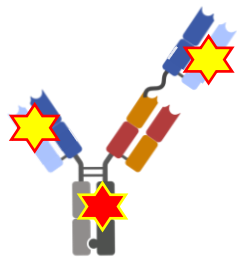
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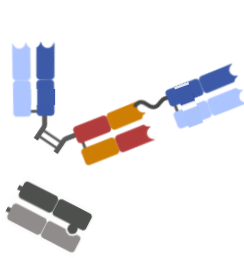
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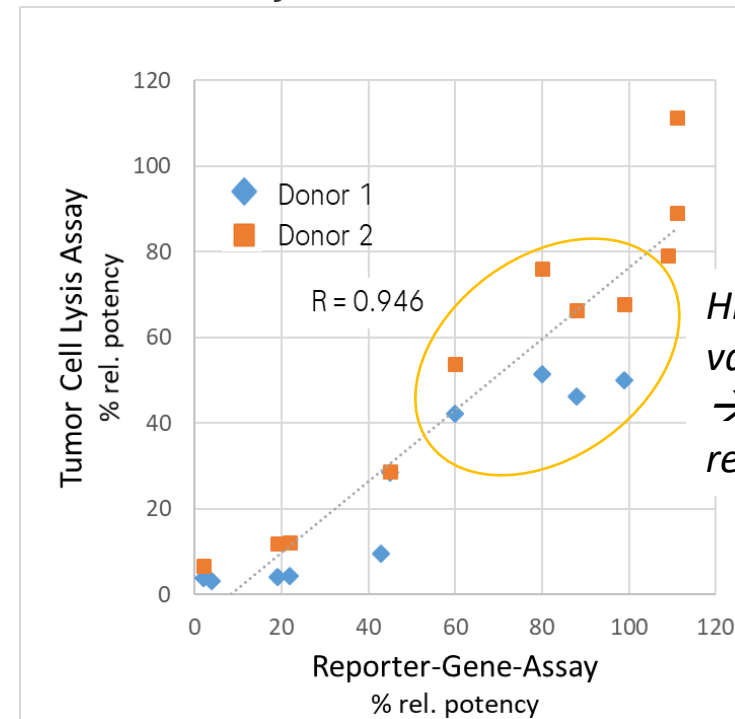
Fragments



Aggregates

.....

Correlation of cell-killing assay with primary cells and RG-Assay with 2 cell lines



High donor-to-donor variability
 → there is no absolute reference

Conclusion: primary cell- and ReporterGene potency assay results correlate in tendency,- statistical correlation is not meaningful.
 The RG-assay is MoA-reflective

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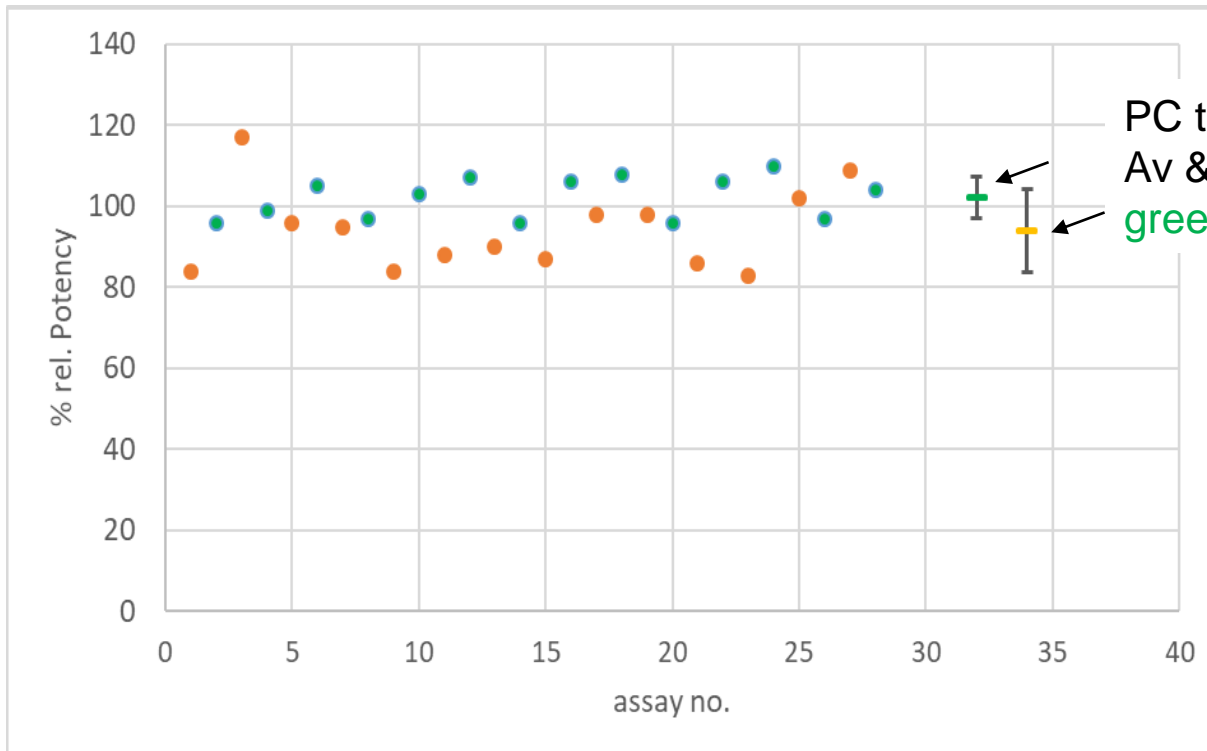
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Comparing different assay *conditions*

The actual question: can both conditions be used alternatively, i.e. are they «like-for-like»?

Assay performed under condition A & B (hypothetical)



PC trending data:
Av & SD of conditions
green and orange

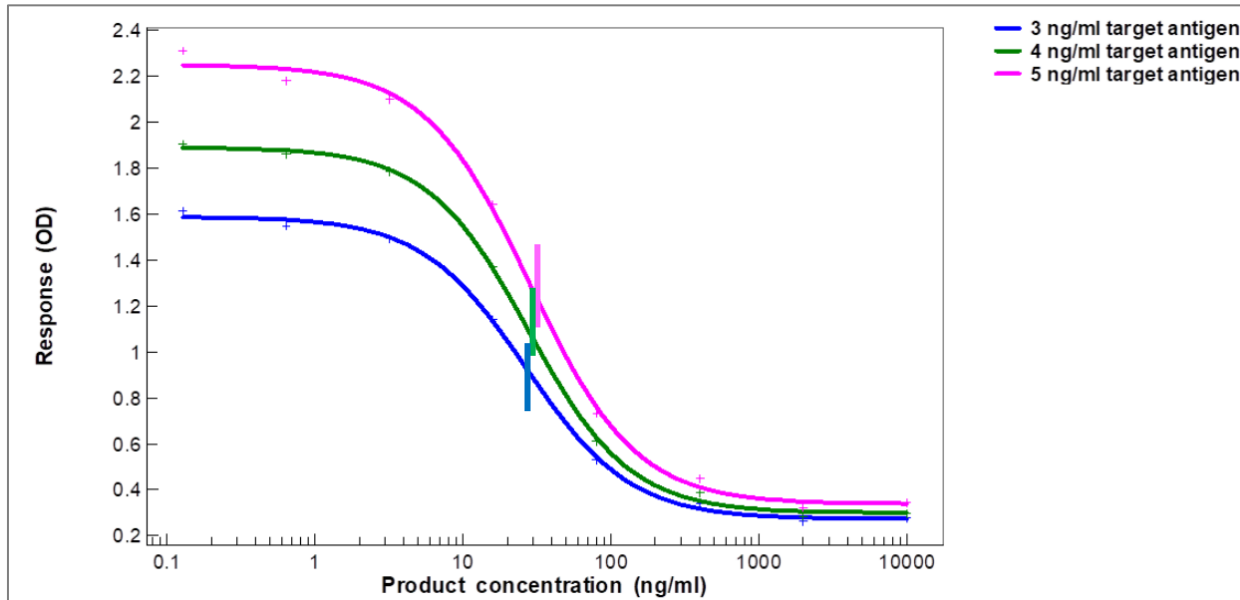
Is the difference between the two different operating conditions acceptable or not?

→ Are they like-for-like or define 2 different assays?

Comparing different assay *conditions*

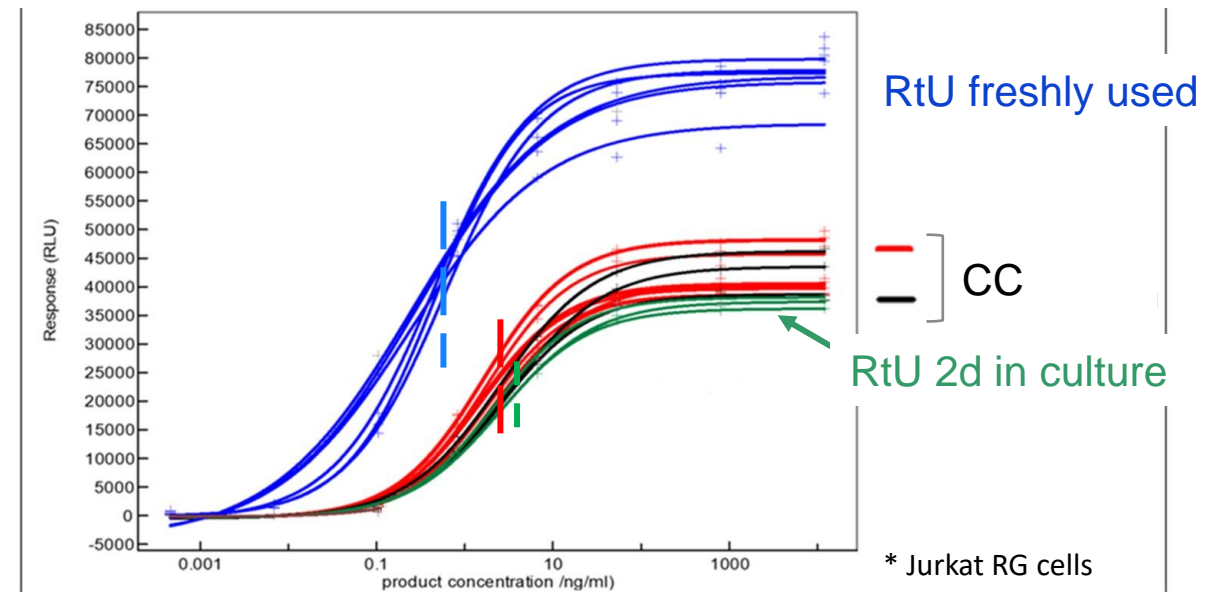
Estimating potential criticality

ELISA: different target concentrations



Difference in OD-range and signal discrimination only
 → can both be controlled by acceptance criteria
 → **No deeper comparative evaluation performed**

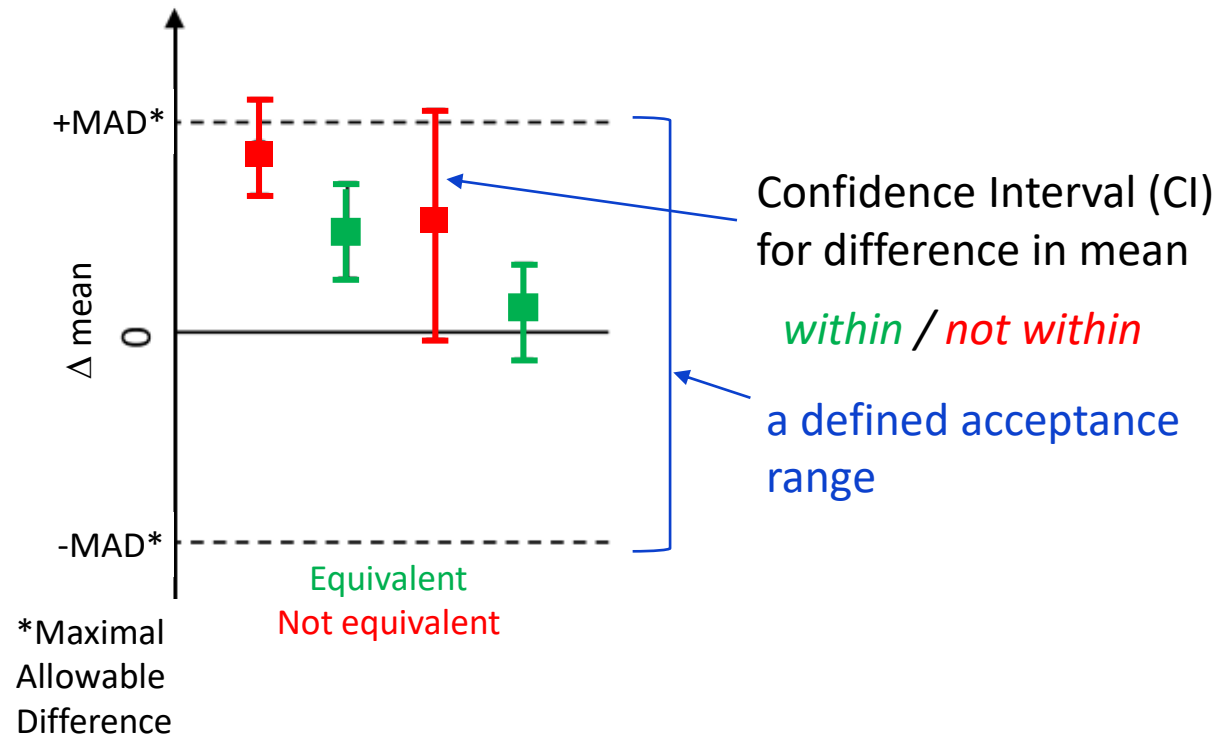
Ready-to-Use (RtU) vs. Cells in Culture (CC) *



Strong differences in DRCs indicate likelihood of differences in accuracy and precision
 → **Statistical equivalence evaluation recommended**

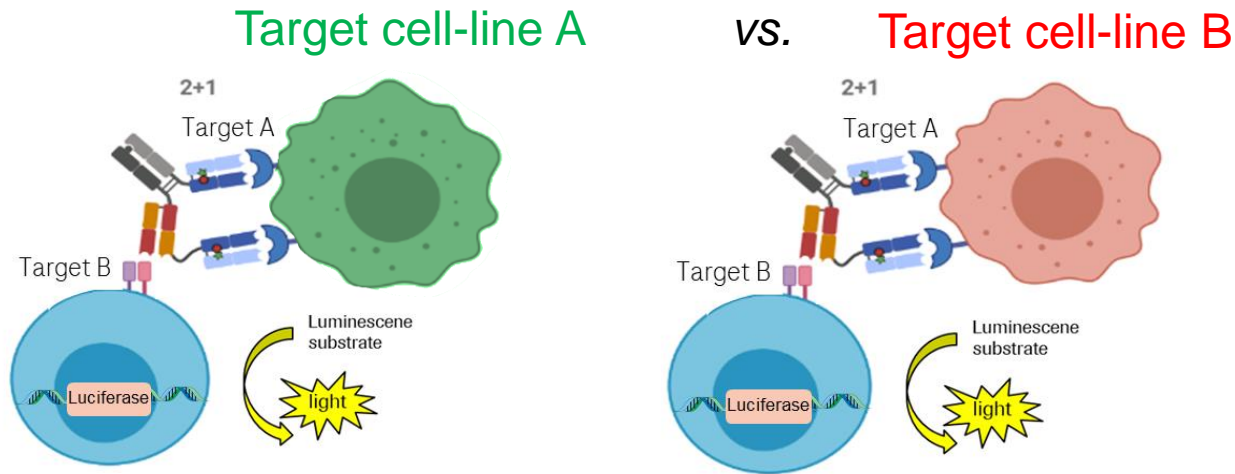
Evaluation of equivalence

*TOST = gold-standard for evaluation of equivalence.
TOST assesses whether the mean difference between two groups and the corresponding CI lies within pre-defined MAD*.*



Comparing different assay *conditions*

Example:

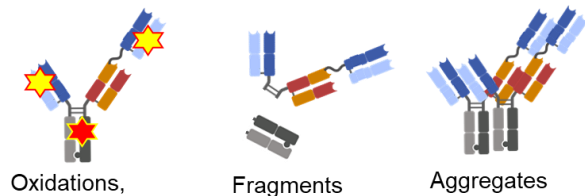


The actual question: can both cell-lines be used alternatively in the assay

Evaluation: 2-tiered approach

1) do the 2 cells display «real samples» differently?

→ Analysis of «real» samples *



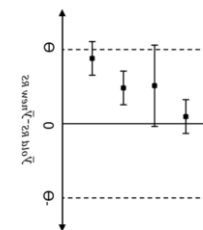
Oxidations, deamidations,

*Stab., CQA,...-samples

2) do the 2 cells deliver equivalent method capabilities?

→ Analysis of spiking samples*

→ TOST & comparison of variabilities

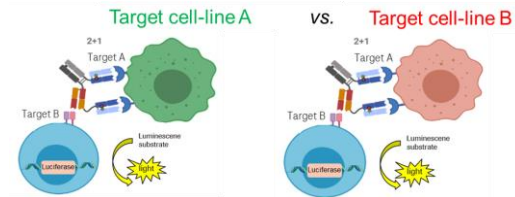


*RS at different concentration levels

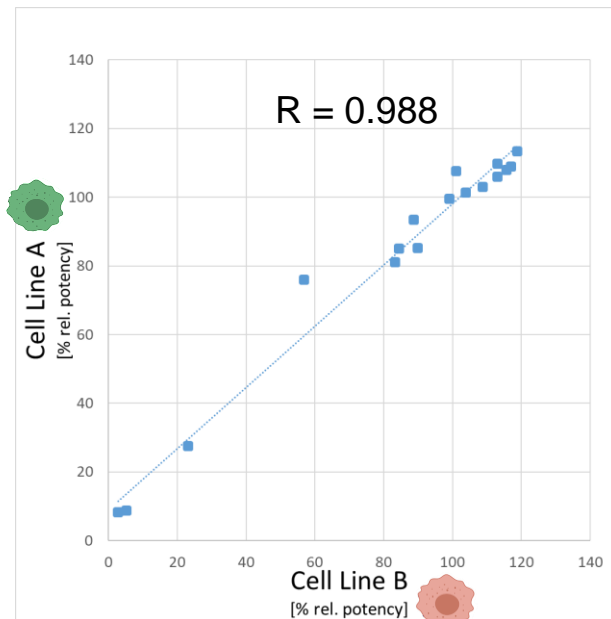
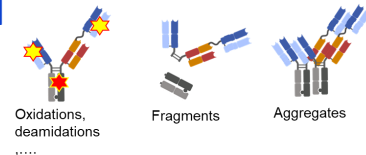
Comparing different assay *conditions*

Example: Target cell-line A vs. Target cell-line B

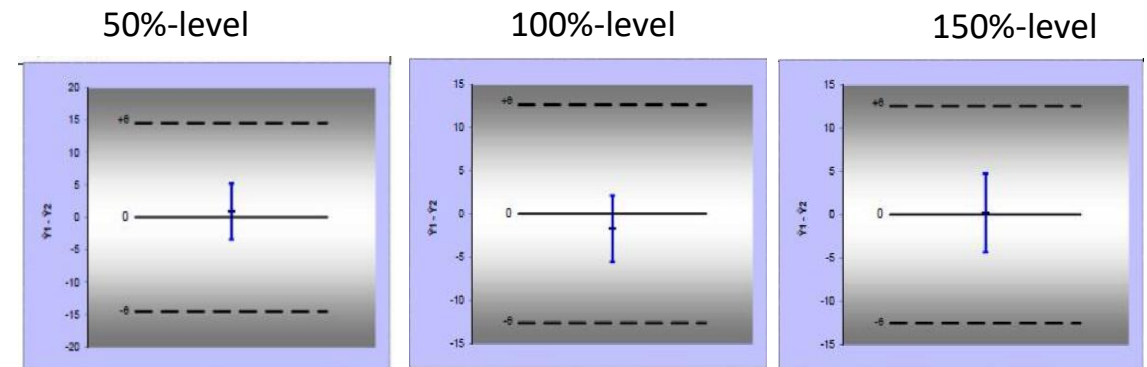
2-tired approach



1) do the 2 cells display «real samples» differently?



2) do the 2 cells deliver equivalent method capabilities?
 → Analysis of spiking samples* (2 x 18), TOST



Spiking level	50%	100%	150%
Difference in RSD between cell-line A and B results	1.4%	0.9%	1.6%

Conclusion: assay performance is highly comparable/equivalent; both cells can be used in the assay like-for-like

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Comparing different *materials*

Example: 2 ReferenceStandard (RS) for the same product

Case-study

the «old» RS produced from technical, GLP-Tox-material to be superseded by the «new» RS produced from v0.2-material

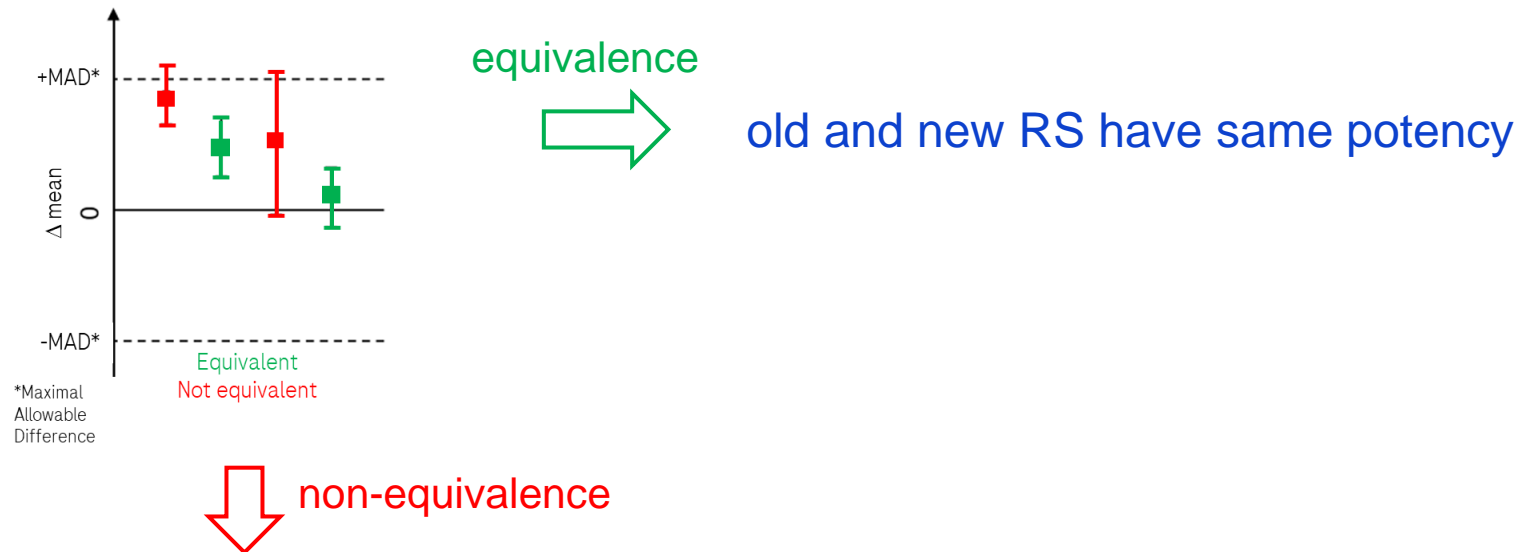
	Material/Process	Potency
«old» RS	GLP-Tox, technical material	100%, per definition* * as it was the 1 st RS in the project
«new»RS* * 1 st to be commercialized RS	v0.2-process	tbd, per qualification

Equivalent?

Comparison of old and new Reference Standards for clinical phases

Statistical 2-step Approach

1) Test on equivalence



2) Determination of new RS potency

CI95 (n)

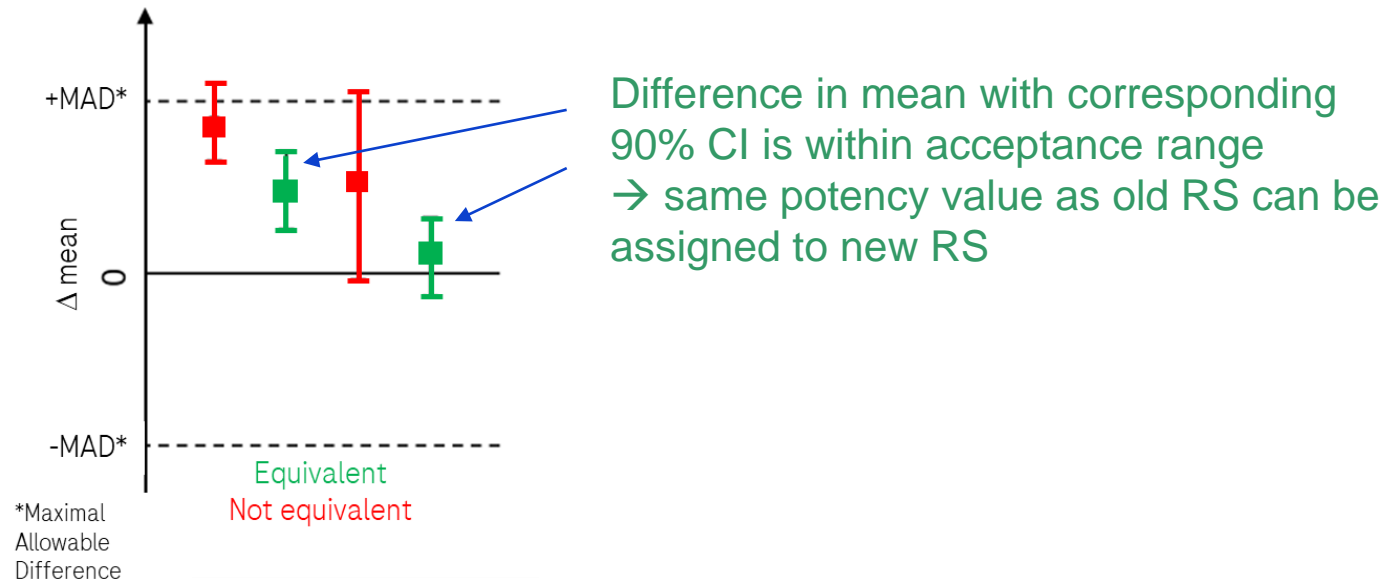
considering specification range & method variability

Example: ReferenceStandard (RS) for clinical phases vs. 1st to be commercialized RS

1) Test on equivalence of old and new RS

Approach

- Old and new RS were analyzed side-by-side, i.e. on same assay-plates ← *Number of required n (results) calculated in advance*
- Outlier test, CL 90%
- TOST ← *CI 90%, MAD = 2SD (from PC-trending)*

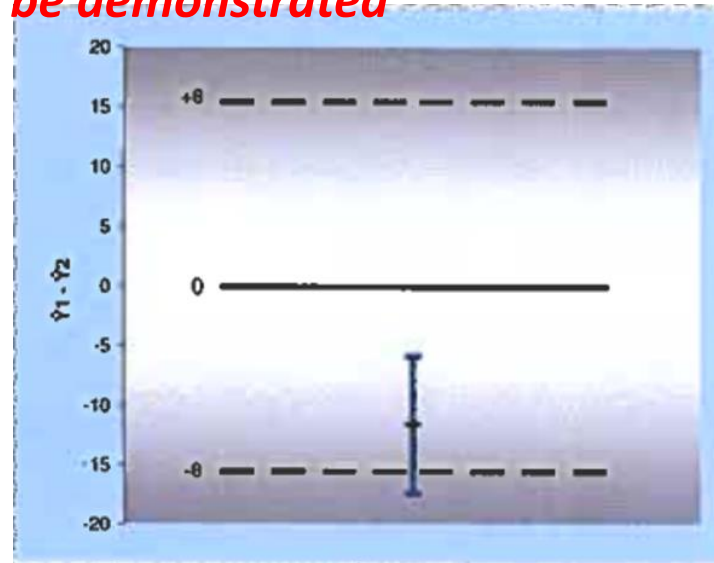


Case-study: the «old» RS produced from technical, GLP-Tox-material to be superseded by the «new» RS produced from v0.2-material

Result from TOST: ***equivalence between old and new RS could not be demonstrated***

Side-by-side testing, n = 2 x 21
 TOST:
 CI 90%, equiv.limit: 2SD (from PC-trending)

confidence interval is not completely contained within the range of MAD

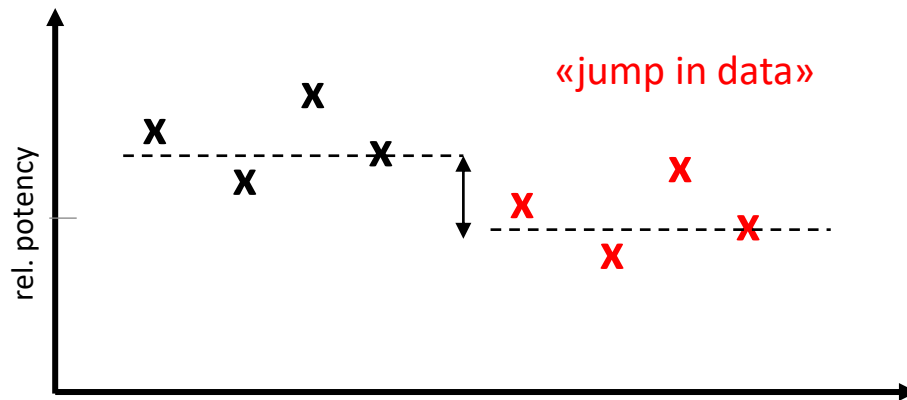


Surprise! Physchem-data didn't let expect relevant differences in potency, in advance

Old and new RS with different potencies Consequences

both RS have their own potencies → material analyzed against both RS has different potencies,- relative to reference

Example: new RS has a higher potency than old RS



*This may challenge stab,-data evaluation;
could indicate differences between
samples where in reality there are none;*

....

X: analyzed against «old» RS-potency

X analyzed against «new» RS-potency

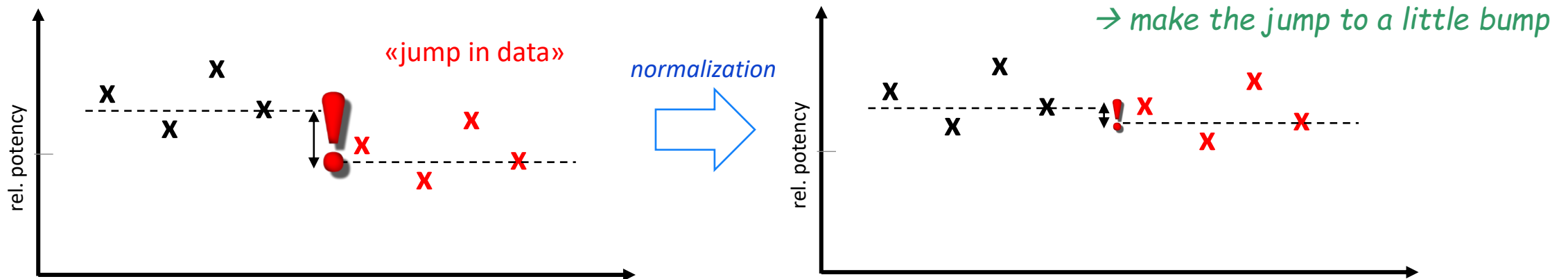
To avoid the «jump in (batch-release-, stab.-,...)data», both RS potencies have to be connected by a factor and data need to be normalized to one of the two.

To neutralize the «jump in data» as much as possible, the potency of the new RS should be known as good as possible .

Old and new RS with different potencies Consequences

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To avoid the «jump in (batch-release-, stab.-,...)data», both RS potencies have to be connected by a factor and data need to be normalized to one of the two.

To neutralize the «jump in data» as much as possible ~~necessary~~, the potency of the new RS should be known as good as possible ~~good-enough~~

Approach for Reference Standard (RS) for clinical phases vs. 1st to be commercialized RS

1) Test on equivalence of old and new RS



2) Determination of the potency of the new RS

By a statistical approach to calculate the potency of the RS with a targeted accuracy

- Define a CI95 for the new RS potency considering the (anticipated) specification range and method variability
- Calculate number of measurements n that are required to reach the targeted CI95

$$\text{CI95 (n)} \sim \text{expected value} \pm \text{CI-factor} \times \text{method precision}$$

↑
potency interval which contains the true RS potency value in 90 out of 100 cases

Case-study:
 the «old» RS produced from technical, GLP-Tox-material to be superseded by
 the «new» RS produced from v0.2-material

Back to our example

The potency of the new RS was determined as average
 of 40 measurements

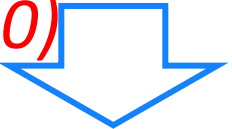
	Material/Process	Potency
«old» RS	GLP-Tox, technical material	100%, per definition*
«new» RS	v0.2-process	108% , per qualification

* as it was the 1st RS in the project

→ many small differences
 in Σ LMWs, Σ HMWs, Acidic Peaks, Basic
 Peaks... **added-up to the** observed
**difference in potencies between old and
 new material**

Discussed alternative approach
for 1st to be commercialized RS

Old and new RS were analyzed side-
by-side, i.e. on same assay-plates,
with fixed n (20)



Difference of potencies new vs old

RS is
< 5%



“similar enough”
Old and new RS
considered equi-potent

> 5%



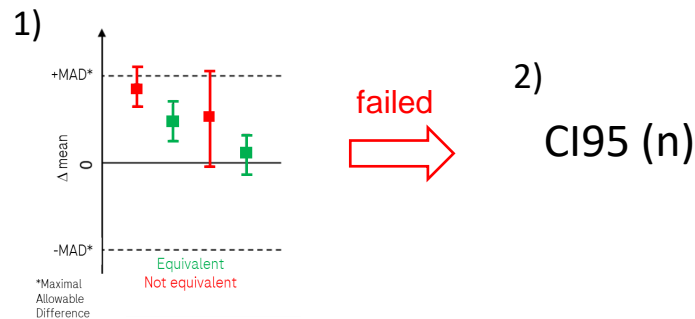
meaningful different
Normalization factor calculated
based on the n = 20

Comparison of old and new Reference Standards for clinical phases

Comparing the 2 approaches

Statistical Approach

- 2-step



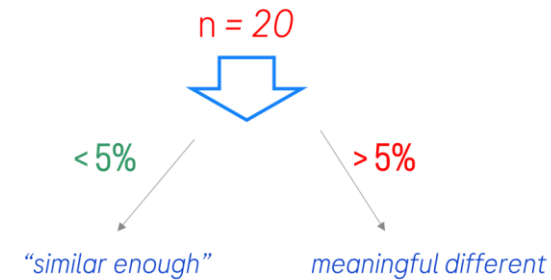
statistical
equivalence
testing

if required, the potency of the
new RS is determined with a
high degree of accuracy

- Case-dependent
- Considers
 - specification range
 - method variability

Simplified Approach

- 1-step



the potency of the new RS is determined with
accuracy considered *sufficient*

- Standardized (one-fits-all)
- Radical simplification
 - easy to apply and explain

Summary



- To compare A with B is our daily business
- ***Our approach: how we compare depends on***
 - ...on the type of objects to be compared
 - ...on the question to be answered
 - defines the samples to be analyzed
 - defines if focus is more on science or statistics, or a combination of both
- The question of what is *similar enough*/what is a *relevant difference* is the key. And estimating this is the real difficulty.
 - *How much blur is acceptable? What can happen?*

Acknowledgements

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- *Adelheid Rohde*
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Doing now what patients need next